





MAX DISCHARGE 0-273 litres/minute

size, material 1-1/2", Stainless Steel 316L

weight **28.5 Kgs**



AIR OPERATED DIAPHRAGM PUMP

Stainless Steel constructed pumps are used in applications which demand high pumping performance, combinations of hot and corrosive fluids, both acidic and alkali. They are the ultimate choice for durable long life performance. These pumps are usually combined with highly capable and corrosion resistant diaphragms, mainly PTFE and often Viton and Santoprene. With these elastomers they are ideal for pumping of fluids like benzyl diacetone, phosphoric acid, ferric sulfate, isopropyl chloride, transformer oils and many other similar fluids. Excellent choice when pumping highly aggressive fluids such as aromatic or chlorinated hydrocarbons, acids, caustics, ketone

, and acetates. These pumps find wide applications across industries, some popular industries

are Chemicals, Pharma, Food/Beverage and Electronic manufacturing.



Diaphragm Options 'X'

Neoprene Nitrile Santoprene Hytrel Viton PTFE



Approvals and Certifications

All Teryair pumps are CE marked and manufactured under an ISO 9001:2015 Quality system by SGS. All Teryair aluminum, Ductile iron, and Stainless Steel pumps are explosionproof Certified (ATEX).

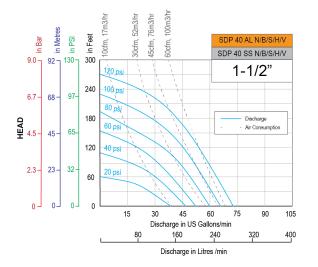


Versatility

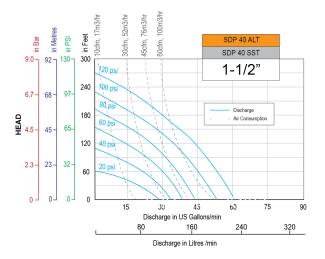
This pump handles Viscous fluids, Slurries, Solid laden fluids, Shear Sensitive fluids very well. No Priming needed No Foaming of fluid pumped No Stall damages Portable Submerged operation capable



Performance Graphs SDP 40 SSN/SSB/SSS/SSH/SSV



Performance Graphs SDP 40 SST



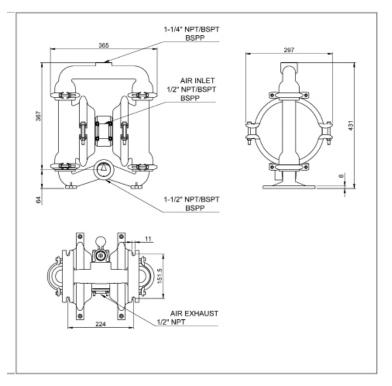
- Performance as measured pumping water at 20degC.
- **Disclaimer:** Actual pump performance may vary depending on number of bends, suction needed and friction in length of discharge piping.
- For guidance on how to select a suitable pump, visit Teryair AODD pump Selection guide.

Technical Data SDP 40SSX

	SDP 40SS with Neoprene / Nitrile / San- toprene / Hytrel / Viton fitments	SDP 40SS with PTFE Fitments
Maximum Discharge	273 Litres/min (72 US gallons/min)	232 Litres/min (61 US gallons/min)
Suction Head Dry	5.5 meters, 18 feet	3.6 meters, 12 feet
Suction Head Wet	8 meters, 26 feet	8.5 meters, 28 feet
Pump Weight	28.5 Kgs, 63 lbs	28.5 Kgs, 63 lbs
Max Solid Passage	4.8 mm (3/16")	4.8 mm (3/16")
Air Distribution System	SDP MaxFlo, MOC aluminium, acetal and CFT seals	SDP MaxFlo, MOC aluminium, acetal and CFT seals
Balls / Seals	Santoprene or Hytrel or Nitrile or Neo- prene or Viton	PTFE
Air Inlet	1/2" NPT/BSPT/BSPP	1/2" NPT/BSPT/BSPP
Fluid Inlet, Fluid Outlet	1-1/2" NPT/BSPT/BSPP, 1-1/4" NPT/BSPT/ BSPP	1-1/2" NPT/BSPT/BSPP, 1-1/4" NPT/ BSPT/BSPP



Dimensions SDP 40 SSX



Pump Nomenclature

ХХ	ХХ	XX	X	X	X
Air Valve Type	Pump Size	Material of Construction	Material of Diaphragm	Bolted or Clamped	Threading on Inlet and Outlet
	06 - 1/4"				
	12 - 1/2"				
DP - Classic	15 - 1/2"	PP - Polypropylene	B - Nitrile N - Neoprene S - Santoprene T - PTFE V - Viton H - Hytrel		R- NPT
ADP - Advanced	25 - 1"			B - Bolted C - Clamped	G - BSPT
SDP - MaxFlo	40 - 1 - 1/2"				P - BSPP
	50 - 2 "				
	75- 3"				F - Flanged
	100 - 4"				

Air Valve Replacement Kits for SDP 40 SSX / ALX Pumps

Air Valve Replacement Kit consists of a complete operational air valve assembly complete. Consisting of Air Valve Body, End Plates, Spool and all seals, o rings and gaskets.

Replacement KIT Ordering No	Suitable for
203 97 01	NPT Fitted ALX or SSX Pumps With Any Diaphragm Variant
	BSPT Fitted ALX or SSX Pumps With Any Diaphragm Variant
	BSPP Fitted ALX or SSX Pumps With Any Diaphragm Variant



Diaphragm specifications

Neoprene	An excellent general-purpose diaphragm for use in non-aggressive applications such as water-based slur- ries, well water or sea water. Exhibits excellent flex life and low cost. Temperature range -18°C to +93°C (0°F to +200°F)
Nitile	Excellent for applications involving petroleum / oil-ba- sed fluids such as leaded gasolines, fuel oils, non-syn- thetic hydraulic oils, kerosene, turpentine and motor oils. Temperature range -12°C to +82°C (+10°F to +180°F)
Santoprene	Good abrasion resistance. Low cost. Can handle mild acids and alkalis well. Excellent low cost alternative to ptfe. Excellent suction capabilites Excellent general purpose diaphragm. Temperature range -40°C to +107°C (-40F to +225°F)
Hytrel	Good abrasion resistance. Low cost Excellent suc- tion capabilites Good general purpose diaphragm. Temperature range -29°C to +104°C (-20°F to +220°F
Viton	Excellent for use in applications requiring extremely hot temperatures. May also be used with aggressive fluids such as aromatic or chlorinated hydrocarbons and highly aggressive acids. Especially where high suction lift is important. Temperature range -40°C to +175°C (-40°F to +350°F)
PTFE	Excellent choice when pumping highly aggressive fluids such as aromatic or chlorinated hydrocarbons, acids, caustics, ketones and acetates. Temperature range +4°C to +104°C (+40°F to +220°F)

note: not all diaphragms may be available with this pump, see page 1 for diaphragm options for this pump.

Repair Kits for SDP 40 SSX / ALX Pumps

Repair Kits consist of everything you need to quickly restore the pump. Repair Kits contain one set of Diaphragms, one set of balls, one set of seats or seats+Orings, secondary shaft complete with seals, air valve spool complete with fitted seals, all gaskets, end caps with fitted rings and other wear parts needed to rebuild the pump. Repair kits are threading independant.

Repair KIT Ordering No	Suitable for
207 97 02N	SDP 40 SSN / ALN
207 97 02B	SDP 40 SSB / ALB
207 97 025	SDP 40 SSS / ALS
207 97 02H	SDP 40 SSH / ALH
207 97 02V	SDP 40 SSV / ALV
207 97 02T	SDP 40 SST / ALT



SUMMERY FOR THE ATEX RATING FOR TERYAIR AODD MODELS

Pump Size	Series	Wetted Materials	Center Section	Dipharagm Materials	ATEX Rating
	Aluminium	Aluminium	Neoprene	ll 2 GD Ex h IIC T6 Gb	
			Buna-N	Ex h IIIC T85ºC Db (IP65)	
			Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200ºC Db (IP65)	
				Sentoprene	
			Hytrel	ll 2 GD Ex h IIC T5 Gb Ex h IIIC T100⁰C Db (IP65)	
				PTFE	
06 (1/4")	SDP		Stainless Steel	Neoprene	ll 2 GD Ex h IIC T6 Gb
(1/4)				Buna-N	Ex h IIIC T85ºC Db I M2 Ex h I Mb (IP65)
		Stainless Steel		Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200ºC Db (IP65) I M2 Ex h I Mb (IP65)
				Sentoprene	ll 2 GD Ex h IIC T5 Gb
				Hytrel	Ex h IIIC T100ºC Db (IP65)
				PTFE	I M2 Ex h I Mb (IP65)
		Aluminium	Aluminium	Neoprene	ll 2 GD Ex h IIC T6 Gb
				Buna-N	Ex h IIIC T85°C Db (IP65)
	DP/SDP			Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200⁰C Db (IP65)
				Sentoprene	ll 2 GD Ex h IIC T5 Gb Ex h IIIC T100⁰C Db (IP65)
				Hytrel	
				PTFE	
12 (1/2")				Neoprene	ll 2 GD Ex h IIC T6 Gb Ex h IIC T85⁰C Db I M2 Ex h I Mb (IP65)
(1/2)				Buna-N	
SDP	Stainless Steel	Stainless Steel	Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200°C Db (IP65) I M2 Ex h I Mb (IP65)	
				Sentoprene	ll 2 GD Ex h IIC T5 Gb
				Hytrel	Ex h IIIC T100°C Db (IP65)
				PTFE	I M2 Ex h I Mb (IP65)
25 (1") DP / SDP			Neoprene	ll 2 GD Ex h IIC T6 Gb	
				Buna-N	Ex h IIIC T85°C Db (IP65)
	Aluminium / Stain-	Aluminium	Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200ºC Db (IP65)	
	SDP	SDP less Steel		Sentoprene	
				Hytrel	ll 2 GD Ex h IIC T5 Gb Ex h IIIC T100⁰C Db (IP65)
				PTFE	LA II III C I 100 C D0 (1F03)



SUMMERY FOR THE ATEX RATING FOR TERYAIR AODD MODELS

Pump Size	Series	Wetted Materials	Center Section	Dipharagm Materials	ATEX Rating
-			Aluminium	Neoprene	ll 2 GD Ex h IIC T6 Gb
				Buna-N	Ex h IIIC T85ºC Db (IP65)
	DP / SDP	Aluminium / Stain- less Steel		Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200⁰C Db (IP65)
(1-1/2")	SDP	less Steel		Sentoprene	
				Hytrel	ll 2 GD Ex h IIC T5 Gb Ex h IIIC T100⁰C Db (IP65)
				PTFE	EX II IIIC I 100 C D0 (1203)
				Neoprene	ll 2 GD Ex h IIC T6 Gb
				Buna-N	Ex h IIIC T85ºC Db (IP65)
	DP / SDP	Aluminium / Stain- less Steel	Aluminium	Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200⁰C Db (IP65)
	SDP	less steel		Sentoprene	
				Hytrel	ll 2 GD Ex h IIC T5 Gb Ex h IIIC T100⁰C Db (IP65)
				PTFE	
50 (2")			Cast Iron	Neoprene	ll 2 GD Ex h IIC T6 Gb
		DP Cast Iron		Buna-N	Ex h IIIC T85ºC Db I M2 Ex h I Mb (IP65)
SDP	SDP			Viton-FKM	"ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200ºC Db (IP65) I M2 Ex h I Mb (IP65) "
				Sentoprene	ll 2 GD Ex h IIC T5 Gb Ex h IIIC T100⁰C Db (IP65) I M2 Ex h I Mb (IP65)
				Hytrel	
				PTFE	
		DP / SDP Aluminium	Aluminium	Neoprene	ll 2 GD Ex h IIC T6 Gb Ex h IIIC T85ºC Db (IP65)
				Buna-N	
	DP /			Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200⁰C Db (IP65)
	SDP			Sentoprene	ll 2 GD Ex h IIC T5 Gb Ex h IIIC T100⁰C Db (IP65)
				Hytrel	
				PTFE	
75 (3") SDI				Neoprene	ll 2 GD Ex h IIC T6 Gb Ex h IIIC T85°C Db I M2 Ex h I Mb (IP65)
			Cast Iron	Buna-N	
	SDP	Cast Iron		Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200⁰C Db (IP65) I M2 Ex h I Mb (IP65)
				Sentoprene	ll 2 GD Ex h IIC T5 Gb
				Hytrel	Ex h IIIC T100ºC Db (IP65)
				PTFE	I M2 Ex h I Mb (IP65)