

#### VALUE FOR MONEY



MAX DISCHARGE

0-592 litres/minute

SIZE, MATERIAL

2", Ductile Iron

WEIGHT

**48 Kgs** 



# AIR OPERATED DIAPHRAGM PUMP

Teryairs Cast Iron pumps are constructed out of a special tough spheroidial graphite Iron, to withstand the toughest duty outdoors. They are primarily designed for use in underground mining atmospheres, all pumps shown here have a Mining ATEX approval.

They employ a special version of the air valve system which contains no aluminium, so as to be compatible with mining regulations.

All diaphragm options are available, including the popular BunaN and Hytrel versions.

Skid mounting, inlet strainer bases and frames are all available.

Applications include removal of underground water / drift water from mine sites, transfer of muck, slime and slurry and oil transfer and utility use.



#### Diaphragm Options 'X'

Neoprene Nitrile Santoprene Hytrel Viton





# Approvals and Certifications

All Teryair pumps are CE marked and manufactured under an ISO 9001:2015 Quality system by SGS. All Teryair aluminum, Ductile iron, and Stainless Steel pumps are explosionproof Certified (ATEX).

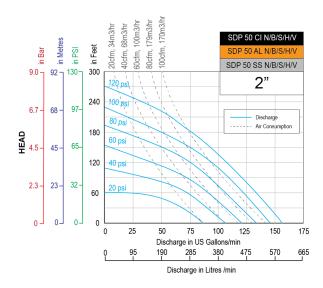


#### Versatility

This pump handles Viscous fluids,
Slurries, Solid laden fluids, Shear Sensitive fluids very well.
No Priming needed
No Foaming of fluid pumped
No Stall damages
Portable
Submerged operation capable



# Performance Graphs SDP 50 CIN/CIB/CIS/CIH/CIV



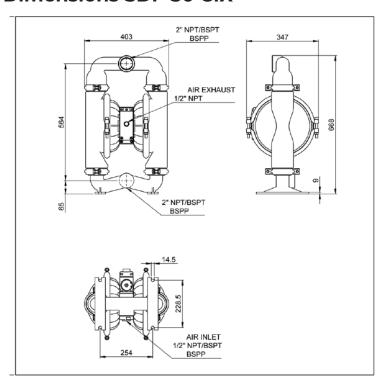
- Performance as measured pumping water at 20degC.
- Disclaimer: Actual pump performance may vary depending on number of bends, suction needed and friction in length of discharge piping.
- For guidance on how to select a suitable pump, visit Teryair AODD pump Selection guide.

#### **Technical Data SDP 50CIX**

	SDP 50Cl with Neoprene / Nitrile / San- toprene / Hytrel / Viton fitments
Maximum Discharge	592 Litres/min (156 US gallons/min)
Suction Head Dry	7.3 meters, 24 feet
Suction Head Wet	9.5 meters, 31 feet
Pump Weight	48 Kgs, 105 lbs
Max Solid Passage	6.4 mm (1/4")
Air Distribution System	SDP MaxFlo, MOC Ductile Iron, acetal and CFT seals
Balls / Seals	Santoprene or Hytrel or Nitrile or Neo- prene or Viton
Air Inlet	1/2" NPT/BSPT/BSPP
Fluid Inlet, Fluid Outlet	2" NPT/BSPT/BSPP



#### **Dimensions SDP 50 CIX**



## **Pump Nomenclature**

XX	XX	XX	X	X	X
Air Valve Type	Pump Size	Material of Construction	Material of Diaphragm	Bolted or Clamped	Threading on Inlet and Outlet
	06 - 1/4"				
	12 - 1/2"				
DP - Classic	15 - 1/2"	AL - Aluminium	B - Nitrile		R- NPT
ADP - Advanced	25 - 1"	SS - Stainless Steel 316L	N - Neoprene	B - Bolted	G - BSPT
SDP - MaxFlo	40 - 1 - 1/2"	PP - Polypropylene	S - Santoprene T - PTFE	C - Clamped	P - BSPP
ODI WAXI IO	50 - 2 "	,, ,,	V - Viton H - Hytrel	o olampou	
	75- 3"	CI - Ductile Iron			F - Flanged
	100 - 4"				

### Air Valve Replacement Kits for SDP 50 CIX Pumps

Air Valve Replacement Kit consists of a complete operational air valve assembly complete. Consisting of Air Valve Body, End Plates, Spool and all seals, o rings and gaskets.

Repair KIT Ordering No	Suitable for
203 97 12	NPT Fitted CIX Pumps With Any Diaphragm Variant
	BSPT Fitted CIX Pumps With Any Diaphragm Variant
	BSPP Fitted CIX Pumps With Any Diaphragm Variant



## **Diaphragm specifications**

Diapinagin spec	ii ioatioiis	
Neoprene		An excellent general-purpose diaphragm for use in non-aggressive applications such as water-based slurries, well water or sea water. Exhibits excellent flex life and low cost. Temperature range -18°C to +93°C (0°F to +200°F)
Nitile		Excellent for applications involving petroleum / oil-based fluids such as leaded gasolines, fuel oils, non-synthetic hydraulic oils, kerosene, turpentine and motor oils.  Temperature range -12°C to +82°C (+10°F to +180°F)
Santoprene		Good abrasion resistance. Low cost. Can handle mild acids and alkalis well. Excellent low cost alternative to ptfe. Excellent suction capabilites Excellent general purpose diaphragm.  Temperature range -40°C to +107°C (-40F to +225°F)
Hytrel		Good abrasion resistance. Low cost Excellent suction capabilites Good general purpose diaphragm. Temperature range -29°C to +104°C (-20°F to +220°F
Viton		Excellent for use in applications requiring extremely hot temperatures. May also be used with aggressive fluids such as aromatic or chlorinated hydrocarbons and highly aggressive acids. Especially where high suction lift is important.  Temperature range -40°C to +175°C (-40°F to +350°F)
PTFE		Excellent choice when pumping highly aggressive fluids such as aromatic or chlorinated hydrocarbons, acids, caustics, ketones and acetates.  Temperature range +4°C to +104°C (+40°F to +220°F)

note: not all diaphragms may be available with this pump, see page 1 for diaphragm options for this pump.

# Repair Kits for SDP 50 CIX / ALX / SSX Pumps

Repair Kits consist of everything you need to quickly restore the pump. Repair Kits contain one set of Diaphragms, one set of balls, one set of seats or seats+Orings, secondary shaft complete with seals, air valve spool complete with fitted seals, all gaskets, end caps with fitted rings and other wear parts needed to rebuild the pump. Repair kits are threading independant.

Repair KIT Ordering No	Suitable for
203 97 10N	SDP 50 CIN / ALN / SSN
203 97 10B	SDP 50 CIB / ALB / SSB
203 97 105	SDP 50 CIS / ALS / SSS
203 97 10H	SDP 50 CIH / ALH / SSH
203 97 10V	SDP 50 CIV / ALV / SSV
203 97 10T	SDP 50 CIT / ALT / SST



#### SUMMERY FOR THE ATEX RATING FOR TERYAIR AODD MODELS

Pump Size	Series	Wetted Materials	Center Section	Dipharagm Materials	ATEX Rating
	Aluminium	Aluminium	Neoprene	ll 2 GD Ex h IIC T6 Gb	
			Buna-N	Ex h IIIC T85°C Db (IP65)	
			Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200°C Db (IP65)	
			Sentoprene	He op p I wome of	
			Hytrel	ll 2 GD Ex h IIC T5 Gb Ex h IIIC T100°C Db (IP65)	
				PTFE	2
06 (1/4")	SDP			Neoprene	ll 2 GD Ex h IIC T6 Gb
(1/4)				Buna-N	Ex h IIIC T85°C Db I <b>M2 Ex h I Mb (IP65</b> )
	Stainless Steel	Stainless Steel	Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200°C Db (IP65) I M2 Ex h I Mb (IP65)	
				Sentoprene	ll 2 GD Ex h IIC T5 Gb
				Hytrel	Ex h IIIC T100°C Db (IP65)
				PTFE	I M2 Ex h I Mb (IP65)
				Neoprene	ll 2 GD Ex h IIC T6 Gb
				Buna-N	Ex h IIIC T85°C Db (IP65)
DP/SDP	Aluminium	Aluminium	Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200°C Db (IP65)	
				Sentoprene	Ha ob n I wome of
				Hytrel	ll 2 GD Ex h IIC T5 Gb Ex h IIIC T100°C Db (IP65)
				PTFE	
12 (1/2")				Neoprene	ll 2 GD Ex h IIC T6 Gb
(1/2)				Buna-N	Ex h IIIC T85°C Db <b>I M2 Ex h I Mb (IP65)</b>
SDP	Stainless Steel	Stainless Steel	Viton-FKM	Il 2 GD Ex h IIC T3 Gb Ex h IIIC T200°C Db (IP65) I M2 Ex h I Mb (IP65)	
				Sentoprene	ll 2 GD Ex h IIC T5 Gb
				Hytrel	Ex h IIIC T100°C Db (IP65)
				PTFE	I M2 Ex h I Mb (IP65)
				Neoprene	ll 2 GD Ex h IIC T6 Gb
				Buna-N	Ex h IIIC T85°C Db (IP65)
25 (1") DP /	Aluminium / Stain-	Aluminium	Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200°C Db (IP65)	
	SDP	P less Steel		Sentoprene	Ha op n 1 wom- of
				Hytrel	ll 2 GD Ex h IIC T5 Gb Ex h IIIC T100°C Db (IP65)
			PTFE	2x111110 1100 0 D0 (11 03)	



#### SUMMERY FOR THE ATEX RATING FOR TERYAIR AODD MODELS

Pump Size	Series	Wetted Materials	Center Section	Dipharagm Materials	ATEX Rating
40 DP / (1-1/2") SDP				Neoprene	ll 2 GD Ex h IIC T6 Gb
	Aluminium / Stain- less Steel	Aluminium	Buna-N	Ex h IIIC T85°C Db (IP65)	
			Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200⁰C Db (IP65)	
			Sentoprene	ll 2 GD Ex h IIC T5 Gb Ex h IIIC T100°C Db (IP65)	
			Hytrel		
			PTFE		
				Neoprene	ll 2 GD Ex h IIC T6 Gb Ex h IIIC T85°C Db (IP65)
				Buna-N	
	DP / SDP	Aluminium / Stain-	Aluminium	Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200⁰C Db (IP65)
	SDP	less Steel		Sentoprene	W - 00 0 1 120 0 0 0
				Hytrel	ll 2 GD Ex h IIC T5 Gb Ex h IIIC T100°C Db (IP65)
				PTFE	Ex ii iii 0 1100 0 55 (ii 03)
50 (2")				Neoprene	ll 2 GD Ex h IIC T6 Gb
				Buna-N	Ex h IIIC T85°C Db I M2 Ex h I Mb (IP65)
SDP	Cast Iron	Cast Iron	Viton-FKM	"ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200°C Db (IP65) I M2 Ex h I Mb (IP65)"	
				Sentoprene	ll 2 GD Ex h IIC T5 Gb
				Hytrel	Ex h IIIC T100°C Db (IP65)
				PTFE	I M2 Ex h I Mb (IP65)
				Neoprene	ll 2 GD Ex h IIC T6 Gb
				Buna-N	Ex h IIIC T85°C Db (IP65)
DP /	Aluminium	Aluminium	Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200°C Db (IP65)	
	SDP			Sentoprene	
				Hytrel	ll 2 GD Ex h IIC T5 Gb Ex h IIIC T100°C Db (IP65)
				PTFE	EX II IIIC 1100 C D0 (1P03)
75 (3")				Neoprene	ll 2 GD Ex h IIC T6 Gb
SDP		DP Cast Iron	Cast Iron	Buna-N	Ex h IIIC T85°C Db I <b>M2 Ex h I Mb (IP65)</b>
	SDP			Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200°C Db (IP65) I M2 Ex h I Mb (IP65)
				Sentoprene	ll 2 GD Ex h IIC T5 Gb
				Hytrel	Ex h IIIC T100°C Db (IP65)
				PTFE	I M2 Ex h I Mb (IP65)