

#### VALUE FOR MONEY



MAX DISCHARGE

0-273 litres/minute

SIZE. MATERIAL

1-1/2", Aluminium

WEIGHT

17 Kgs



# **AIR OPERATED DIAPHRAGM PUMP**

These aluminium constructed pumps are commonly combined with Neoprene, Nitrile, Santoprene, Hytrel, Viton or PTFE Elastomers. With these elastomers they are ideal for pumping of water and water-based fluids, non-aggressive fluids, oily fluids and fluids having low acidic or alkali concentrations

Aluminium Pumps offer a relatively low-cost solution to many pumping applications. For this purpose, the main industries that choose Aluminium pumps are Paints, Marine, Mining, Ceramic and Wastewater/Pollution management.



#### Diaphragm Options 'X'

Neoprene

Nitrile

Santoprene

Hytrel

Viton PTFF







# Approvals and Certifications

All Teryair pumps are CE marked and manufactured under an ISO 9001:2015 Quality system by SGS. All Teryair aluminum, Ductile iron, and Stainless Steel pumps are explosionproof Certified (ATEX).

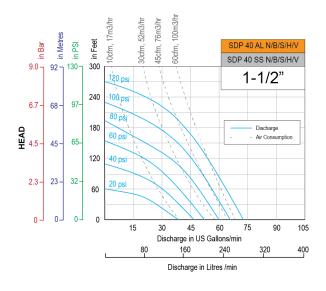


#### Versatility

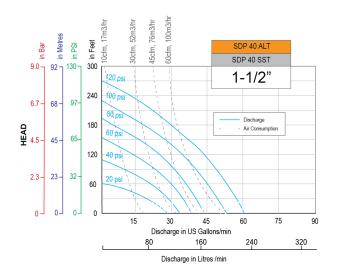
This pump handles Viscous fluids, Slurries, Solid laden fluids, Shear Sensitive fluids very well. No Priming needed No Foaming of fluid pumped No Stall damages Portable Submerged operation capable



# Performance Graphs SDP 40 ALN/ALB/ALS/ALH/ALV



# Performance Graphs SDP 40 ALT



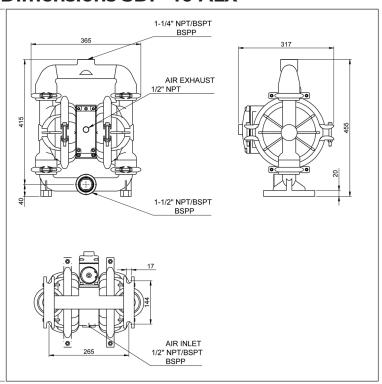
- Performance as measured pumping water at 20degC.
- Disclaimer: Actual pump performance may vary depending on number of bends, suction needed and friction in length of discharge piping.
- For guidance on how to select a suitable pump, visit Teryair AODD pump Selection guide.

#### **Technical Data SDP 40ALX**

	SDP 40AL with Neoprene / Nitrile / Santoprene / Hytrel / Viton fitments	SDP 40AL with PTFE Fitments
Maximum Discharge	273 Litres/min (72 US gallons/min)	232 Litres/min (61 US gallons/min)
Suction Head Dry	5.5 meters, 18 feet	3.6 meters, 12 feet
Suction Head Wet	8 meters, 26 feet	8.5 meters, 28 feet
Pump Weight	17 Kgs, 37 lbs	17.5 Kgs, 38.5 lbs
Max Solid Passage	4.8 mm (3/16")	4.8 mm (3/16")
Air Distribution System	SDP MaxFlo, MOC aluminium, acetal and CFT seals	SDP MaxFlo, MOC aluminium, acetal and CFT seals
Balls / Seals	Santoprene or Hytrel or Nitrile or Neo- prene or Viton	
Air Inlet	1/2" NPT/BSPT/BSPP	1/2" NPT/BSPT/BSPP
Fluid Inlet, Fluid Outlet	1-1/2" NPT/BSPT/BSPP, 1-1/4" NPT/BSPT/ BSPP	1-1/2" NPT/BSPT/BSPP, 1-1/4" NPT/ BSPT/BSPP



#### **Dimensions SDP 40 ALX**



### **Pump Nomenclature**

XX	XX	XX	X	X	X
Air Valve Type	Pump Size	Material of Construction	Material of Diaphragm	Bolted or Clamped	Threading on Inlet and Outlet
	06 - 1/4"				
	12 - 1/2"				
DP - Classic	15 - 1/2"	AL - Aluminium	B - Nitrile		R- NPT
ADP - Advanced	25 - 1"	SS - Stainless Steel 316L	N - Neoprene	B - Bolted	G - BSPT
SDP - MaxFlo	40 - 1 - 1/2"	PP - Polypropylene CI - Ductile Iron	S - Santoprene T - PTFE V - Viton H - Hytrel	C - Clamped	P - BSPP
	50 - 2 "				
	75- 3"				F - Flanged
	100 - 4"				

### Air Valve Replacement Kits for SDP 40 ALX Pumps

Air Valve Replacement Kit consists of a complete operational air valve assembly complete. Consisting of Air Valve Body, End Plates, Spool and all seals, o rings and gaskets.

Replacement KIT Ordering No	Suitable for
203 97 01	NPT Fitted ALX or SSX Pumps With Any Diaphragm Variant
	BSPT Fitted ALX or SSX Pumps With Any Diaphragm Variant
	BSPP Fitted ALX or SSX Pumps With Any Diaphragm Variant



## **Diaphragm specifications**

Diapinagin spec	ii ioacioiis	
Neoprene		An excellent general-purpose diaphragm for use in non-aggressive applications such as water-based slurries, well water or sea water. Exhibits excellent flex life and low cost. Temperature range -18°C to +93°C (0°F to +200°F)
Nitile		Excellent for applications involving petroleum / oil-based fluids such as leaded gasolines, fuel oils, non-synthetic hydraulic oils, kerosene, turpentine and motor oils.  Temperature range -12°C to +82°C (+10°F to +180°F)
Santoprene		Good abrasion resistance. Low cost. Can handle mild acids and alkalis well. Excellent low cost alternative to ptfe. Excellent suction capabilites Excellent general purpose diaphragm.  Temperature range -40°C to +107°C (-40F to +225°F)
Hytrel		Good abrasion resistance. Low cost Excellent suction capabilites Good general purpose diaphragm. Temperature range -29°C to +104°C (-20°F to +220°F
Viton		Excellent for use in applications requiring extremely hot temperatures. May also be used with aggressive fluids such as aromatic or chlorinated hydrocarbons and highly aggressive acids. Especially where high suction lift is important.  Temperature range -40°C to +175°C (-40°F to +350°F)
PTFE		Excellent choice when pumping highly aggressive fluids such as aromatic or chlorinated hydrocarbons, acids, caustics, ketones and acetates.  Temperature range +4°C to +104°C (+40°F to +220°F)

note: not all diaphragms may be available with this pump, see page 1 for diaphragm options for this pump.

## Repair Kits for SDP 40 ALX/SSX Pumps

Repair Kits consist of everything you need to quickly restore the pump. Repair Kits contain one set of Diaphragms, one set of balls, one set of seats or seats+Orings, secondary shaft complete with seals, air valve spool complete with fitted seals, all gaskets, end caps with fitted rings and other wear parts needed to rebuild the pump. Repair kits are threading independant.

Repair KIT Ordering No	Suitable for
207 97 02N	SDP 40 ALN / SSN
207 97 02B	SDP 40 ALB / SSB
207 97 02S	SDP 40 ALS / SSS
207 97 02H	SDP 40 ALH / SSH
207 97 02V	SDP 40 ALV / SSV
207 97 02T	SDP 40 ALT / SST



#### SUMMERY FOR THE ATEX RATING FOR TERYAIR AODD MODELS

Pump Size	Series	Wetted Materials	Center Section	Dipharagm Materials	ATEX Rating
	Aluminium	Aluminium	Neoprene	ll 2 GD Ex h IIC T6 Gb	
			Buna-N	Ex h IIIC T85°C Db (IP65)	
			Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200°C Db (IP65)	
			Sentoprene	lle op p. l. wome ol	
			Hytrel	ll 2 GD Ex h IIC T5 Gb Ex h IIIC T100°C Db (IP65)	
				PTFE	Ex ii iii o i i o o o o o o o o
06 (1/4")	SDP			Neoprene	ll 2 GD Ex h IIC T6 Gb
(1/4)				Buna-N	Ex h IIIC T85°C Db I <b>M2 Ex h I Mb (IP65</b> )
	Stainless Steel	Stainless Steel	Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200°C Db (IP65) I M2 Ex h I Mb (IP65)	
				Sentoprene	ll 2 GD Ex h IIC T5 Gb
				Hytrel	Ex h IIIC T100°C Db (IP65)
				PTFE	I M2 Ex h I Mb (IP65)
				Neoprene	ll 2 GD Ex h IIC T6 Gb
				Buna-N	Ex h IIIC T85°C Db (IP65)
DP/SDP	Aluminium	Aluminium	Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200°C Db (IP65)	
				Sentoprene	11 - op p 1 wom- ol
				Hytrel	ll 2 GD Ex h IIC T5 Gb Ex h IIIC T100°C Db (IP65)
				PTFE	Ex II IIIC 1100 C D0 (II 03)
12 (1/2")				Neoprene	ll 2 GD Ex h IIC T6 Gb Ex h IIIC T85°C Db I M2 Ex h I Mb (IP65)
(1/2)				Buna-N	
SDP	Stainless Steel	Stainless Steel	Viton-FKM	Il 2 GD Ex h IIC T3 Gb Ex h IIIC T200°C Db (IP65) I M2 Ex h I Mb (IP65)	
				Sentoprene	ll 2 GD Ex h IIC T5 Gb
				Hytrel	Ex h IIIC T100°C Db (IP65)
				PTFE	I M2 Ex h I Mb (IP65)
				Neoprene	ll 2 GD Ex h IIC T6 Gb
				Buna-N	Ex h IIIC T85°C Db (IP65)
25 (1") DP / SDP		Aluminium	Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200°C Db (IP65)	
	SDF	SDP less Steel		Sentoprene	Ha OD E I WOE C'
				Hytrel	ll 2 GD Ex h IIC T5 Gb Ex h IIIC T100°C Db (IP65)
			PTFE	(1100)	



#### SUMMERY FOR THE ATEX RATING FOR TERYAIR AODD MODELS

Pump Size	Series	Wetted Materials	Center Section	Dipharagm Materials	ATEX Rating
40 DP / (1-1/2") SDP			Aluminium	Neoprene	ll 2 GD Ex h IIC T6 Gb
				Buna-N	Ex h IIIC T85°C Db (IP65)
		Aluminium / Stain- less Steel		Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200°C Db (IP65)
	SDP			Sentoprene	ll 2 GD Ex h IIC T5 Gb Ex h IIIC T100°C Db (IP65)
				Hytrel	
				PTFE	Ex 11 1110 1100 0 100 (11 00)
				Neoprene	ll 2 GD Ex h IIC T6 Gb Ex h IIIC T85°C Db (IP65)
				Buna-N	
	DP / SDP	Aluminium / Stain- less Steel	Aluminium	Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200°C Db (IP65)
	SDP	less steel		Sentoprene	Ha op n I wome of
				Hytrel	ll 2 GD Ex h IIC T5 Gb Ex h IIIC T100°C Db (IP65)
				PTFE	
50 (2")				Neoprene	ll 2 GD Ex h IIC T6 Gb
		SDP Cast Iron	Cast Iron	Buna-N	Ex h IIIC T85°C Db I M2 Ex h I Mb (IP65)
SDF	SDP			Viton-FKM	"ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200°C Db (IP65) I M2 Ex h I Mb (IP65)"
				Sentoprene	ll 2 GD Ex h IIC T5 Gb
				Hytrel	Ex h IIIC T100°C Db (IP65)
				PTFE	I M2 Ex h I Mb (IP65)
		DP / SDP Aluminium	Aluminium	Neoprene	ll 2 GD Ex h IIC T6 Gb
				Buna-N	Ex h IIIC T85°C Db (IP65)
	DP /			Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200°C Db (IP65)
	SDP			Sentoprene	U. op p. l. wom- ol
				Hytrel	ll 2 GD Ex h IIC T5 Gb Ex h IIIC T100°C Db (IP65)
				PTFE	Ex ii iii e 1100 e 50 (ii 03)
75 (3")				Neoprene	ll 2 GD Ex h IIC T6 Gb
		Cast Iron	Cast Iron	Buna-N	Ex h IIIC T85°C Db I <b>M2 Ex h I Mb (IP65</b> )
	SDP			Viton-FKM	ll 2 GD Ex h IIC T3 Gb Ex h IIIC T200°C Db (IP65) I M2 Ex h I Mb (IP65)
				Sentoprene	ll 2 GD Ex h IIC T5 Gb
				Hytrel	Ex h IIIC T100°C Db (IP65)
				PTFE	I M2 Ex h I Mb (IP65)